

# STANDFAST KITCHEN KITS

## HOW TO ASSEMBLE YOUR BASE UNIT MODULE

1. Assemble one unit at a time as you unpack it.
2. Insert cams into cam holes in Base, Back & Rail, with screw side facing up.
3. Attach Base to Back as diagram (1) by inserting cam dowels into matching holes; make sure cams are facing out. Align parts and lock cams as you proceed by turning cam screws 180deg.
4. Lay right hand Side face down on a flat surface with white edging to front. Attach Base, Back & Rail to Side as diagram (2) by inserting cam dowels into matching holes, make sure cams are facing out, and white edging is to front. Align parts and lock cams on each piece as you proceed by turning cam screws 180deg.
5. Attach remaining opposite Side as diagram (3) onto cam dowels and then lock those cams.
6. Now install your unit making sure it is level and square.
7. It may be necessary to plane the back fin off the carcass to get a closer fit too the wall.
8. Note: If using a Corner Unit, make sure this is the first unit installed and work your way out from there with standard units.  
See separate sheet for Corner Unit Assembly.
9. Insert Shelf supports and place Shelf into position.
10. Insert hinges into Door/s and lock by turning screws ¼ turn clockwise. Screw hinge-mounting plates to cabinet and clip on doors. Attach Handle/s.

### 11. NOTE: 900w SINK BASE MODULE

Assemble this Module as above with the exception of the rail. The rail on this Module is 45 x 20 and is fixed on edge using four black screws supplied as in diagram (4)

#### TOOLS REQUIRED

Spirit Level  
Screwdriver (supplied)  
Cordless drill  
Jigsaw (for benchtop cutouts)  
Holesaw (for plumbing access)

